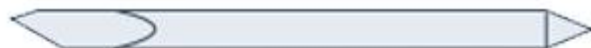


How to Replace a Summa F Series Drag Knife Blade

1. Click 'Change Tool' in Axis Control.
2. Loosen the screw and remove the tool.



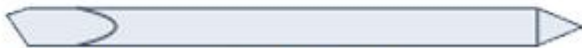
391-231 - Sleepmes - 60°

Max snijdikte - 0.6 mm



391-358 - Sleepmes - 55°

Max snijdikte - 0.8 mm



391-360 - Standaard Mes 36°

Max snijdikte - 0.25 mm



3. Turn the wheel clockwise and carefully remove the knife.



4. Place the new knife in the holder and push it all the way down.



5. Turn the screw until the knife is fully in the holder.



6. Turn the screw clockwise until you see the point of the knife.



7. Insert the tool back in the module and click 'Online' in Axis Control.

