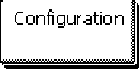


3.2.1 OPOS calibration


1. Switch the cutter on and load black vinyl with white backing.

NOTE: Black vinyl with white backing MUST be used when calibrating OPOS.

2. Set the head's origin above a clean, blank part of the vinyl.

3. Press .

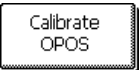
The main menu will appear on screen.

4. Press .

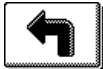
The configuration menus will appear on screen.

5. Press .

The different OPOS configuration menus will appear on screen.

6. Press .

The cutter will cut out a square measuring approximately 9.5x9.5mm and move the square forward. "Weed out Rectangle" will appear on the display.

7. Carefully weed the square, making sure the edges stay intact. Press .

OPOS will read the edges of the square and calibrate itself accordingly.

NOTE: In order to keep the accuracy of the OPOS sensor as high as possible, do this calibration each time the knife is been replaced.