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| 社外秘 | | |  | 様式Q-DA01-7J12 | | | |
| **Tech Notice** | | |  | 番　号： | **928** | | PAGE　1／2 |
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|  | | |  | 承　認 | 審　査 | | 担　当 |
| JV33/TS3/CJV30/TPC | | Series |  |  |  | |  |
| Subj | Explanation and how to fix ERROR 04 FLUSH ROM | |  |  |  | | 一本鎗 |

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| ［1］Contents  [Caution when power OFF]  **In case of machine is shut OFF with MAIN POWER SWITCH, hit FRONT GREEN SWITCH and wait until**  **display turned OFF then shut OFF with MAIN POWER SWITCH**    [Supplementation]  In case of CJV30, TPC and JV33, FW erases and back up some parameters that were changed while machine was working to FLUSH ROM when FRONT GREEN SWICTH is hit to turn the machine OFF. And taking time is different between each one.(Longer ones take 5 seconds)  Parameters that have to be back up will be broken when shut MAIN POWER OFF or UNPLUGED while parameters are being erased.  　[ERROR 04 FLUSH ROM] comes up when turned back on after that.  [How to fix ERROR 04 FLUSH ROM]   1. Turn OFF with main power switch and turn back ON with RIGHT and LEFT key to input parameter. 2. Initialize all parameter, change [SYSTEM PARAMETER #47 INITIAL] 0 to 1.   Hit enter when machine says [ALL PARAMETER INITIALIZE OK?]   1. In case of TPC or TS3 machines, change [SYSTEM PARAMETER #40 ModelTA] 0 to 1. 2. Get out of input parameter mode and turn OFF with front green switch 3. Turn back ON with UP and DOWN key to make parameter UP/DOWNload mode. 4. Download the latest parameter. Ask to call center to get original parameter if you don’t have anyone.   See sepalated procedure for detail.  [Progress]  　R/D is planning to make some measures for this problem at next FW Ver. | | | | |
| ［2］目的／理由 | | | | |
| 関連情報  選択、適用の場合をチェックする。 | 設計通知 | NO. |  |  |

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|  | 製 | 造 | 部 | 製造推進部 | | |  | 生産技術部 | |  |  |  |  |  |  |  |  |  |  | 国 | 内 | 営 | 業 | 部 |  |  |  |  |  | CS部 | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 配布先  　選択、適用の場をチェックする。 | 製造部 | 検査･保守Ｇ | インク製造Ｇ | 組立推進Ｇ | 外注管理Ｇ | 資材物流Ｇ | 購買Ｇ | 生産技術Ｇ | 製造技術Ｇ | 台湾ミマキ | 品質・サービス本部 | 物流管理部 | ＡＰ事業部 | グローバル営業推進部 | 業務部 | 東京支社 | 札幌営業所 | 仙台営業所 | 長野営業所 | さいたま営業所 | 大阪支店 | 名古屋営業所 | 金沢営業所 | 広島営業所 | 福岡営業所 | 熊本営業所 | 一刀彫Ｇ | 国内販売推進Ｇ | 大阪支店ＣＥＧ | 保守技術Ｇ | コールセンター | メディア販売推進部 | ＳＧ事業部 | ＩＰ事業部 | ＴＡ事業部 | ＩＭ事業部 | ＰＬ開発部 | ＲＩＰ開発部 | 技術本部 | 長野開発センター | ウィズテック | ドキュメントＧ　\*3 | プロジェクト控え | 検索図面 |  |  |
| 技術情報連絡書 | ■ |  |  |  |  |  |  |  |  |  | ■ |  | ■ |  |  | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |  |  | ■ | ■ | ■ |  | ■ |  | ■ |  |  |  | ■ |  |  |  | ■ |  |  |  |
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