

ERROR CODES

The error code numbers and suggested operator responses are listed below as well as on the *HS15^{plus} Reference Card*.

Error Number	Error Description	Operator Response
1	Program checksum failure	Try power up again.
2	RAM memory failure	Try power up again.
3	Plotter type error	Call Gerber Field Service.
4	Power relay closed	Call Gerber Field Service.
5	Power relay open	Call Gerber Field Service.
6	Peripheral control chip error	Call Gerber Field Service.
7	Heartbeat error	Call Gerber Field Service.
8	Motor encoder failure	Call Gerber Field Service.
9	X motor encoder failure	Call Gerber Field Service.
10	Y motor encoder failure	Call Gerber Field Service.
11	Z motor encoder failure	Call Gerber Field Service.
12	Theta motor encoder failure	Call Gerber Field Service.
13	Power relay off	Try power up again or call Gerber Field Service.
14	X axis error	Call Gerber Field Service.

Call Gerber Field Service Department at 800-828-5406 (in the USA), or fax at 203-645-2448.