







GRAPHTEC

FC8600 BLADES







UA blades are recommended for rigid medias due to their modified blade tip.

	CB09UB	Angle 45° Diameter 0.9mm Standard blade for vinyl cutting, and self-adhesive marking film (PVC film), up to 0.25 mm thick. The maximum cutting distance is approximately 13,123 Feet.
	CB09UB-K60	Angle 30° Diameter 0.9mm Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle 45° Diameter 1.5mm Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15UA	Angle 45° Diameter 1.5mm Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15U-K30	Angle 60° Diameter 1.5mm Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. NOTE: USA 60° Japan 30°
	CB15UA-K30	Angle 60° Diameter 1.5mm Supersteel Blade for cutting rigid media, 0.25 mm to 1.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. NOTE: USA 60° Japan 30°
	CT01H	Cross Cutter Standard blade
	CT02U	Cross Cutter Supersteel Blade

FC8600 BLADE-HOLDERS

Recommended control-panel setting for small-detailed character cutting:

CB15U-K30 **Offset** +2, **Force** 10-14, **Speed** 30 or less, **Acceleration** 4

	PHP31-FIBERSTEADTLER	FIBERSTEADTLER Lumocolor holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with blades: CB09UB, CB09UB-K60 0.9mm, blue tip, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with blades: CB15U, CB15U-K30, CB15UA, CB15U-K20-2SP, CB15UA-K30 1.5mm, red tip, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with blades: CB09UB, CB09UB-K60 0.9mm, blue top, black brass tip. ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with blades: CB15U, CB15U-K30, CB15UA, CB15U-K20-2SP, CB15UA-K30 1.5mm, red top, black brass tip. These brass tip blade-holders/plungers are more rigid and lend to more accurate cutting. NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring.