Recommended Print Modes

Print mode	Unidirectional/ Bidirectional	Speed in sqft/h	Self-Adhesive Vinyl	Banner	HP Photorealistic	Paper-Solvent	Paper-aqueous	Mesh	Fabric	Film
Ink Limit Setting in RIP		Speed in sqft/h	Normal Ink Limit							High Ink Limit
4 pass	Bidir	250	(red)	(red)	(red)	(red)	(red)	(red)	(red)	(red)
6 pass	Bidir	170	(red)	(yellow)	(yellow)	(yellow)	->Start here	(red)	(red)	(red)
8 pass	Bidir	128	(yellow)	->Start here	->Start here	->Start here	(green)	->Start here	(red)	(red)
10 pass	Bidir	100	->Start here	(green)	(green)	(green)	(green)	(green)	(red)	(red)
12 pass	Bidir	85	(green)	(green)	(green)	(green)	(green)	(green)	->Start here	->Start here
16 pass	Bidir	79	(green)	(green)	(green)	(green)	(green)	(green)	(green)	(green)
10 pass	Unidir	64	(green)	(green)	(green)	(green)	(green)	(green)	(green)	(green)
12 pass	Unidir	55	(green)	(green)	(green)	(green)	(green)	(green)	(green)	(green)
16 pass	Unidir	42	(green)	(green)	(green)	(green)	(green)	(green)	(green)	(green)
18 pass	Unidir	35	(green)	(green)	(green)	(green)	(green)	(green)	(green)	(green)

Faster printing / Better Image Quality

Legend

->Start here	Recommended setting to start with.
(green)	Other recommended settings.
(yellow)	Setting where the unit might operate with sellable Image Quality.
(red)	Non-recommended setting. Image Quality could be low or not stable across temperature and humitidy conditions.