



Texas Department of Transportation

125 EAST 11TH STREET | AUSTIN, TEXAS 78701-2483 | (512) 463-8588 | WWW.TXDOT.GOV

September 23, 2016

Mr. Charlie Bond
Director of Sales
Nippon Carbide Industries (USA) Inc.
3740 N. Josey Ste. 210
Carrollton, Texas 75007

Re: Nippon Carbide OKI Data M64 Digital Printing System

Dear Charlie Bond:

Nippon Carbide's OKI Data M64 Digital Printing System has been evaluated and is approved for use to fabricate Construction Work Zone signs with Nippon reflective sheeting listed on the Texas Department of Transportation's (TxDOT) Material Producer List (MPL) for Sign Face Materials. Construction Work Zone signs must be fabricated in accordance with the pertinent Work Zone (WZ) or Barricade and Construction (BC) standards.

Approval is also granted for use of the OKI Data M64 Digital Printing System as a substitute for permanent highway signs fabricated by the screen ink process. The signs must be fabricated only with Nippon reflective sheeting listed on the Sign Face Materials MPL. Fabrication must be in accordance with the TxDOT's Typical Sign Requirements (TSR) Standards and Nippon's sign fabrication recommendations. Per Nippon's technical bulletin, fabrication of all permanent highway signs using the OKI Data M64 Digital Printing System requires the use of the EF-40801 clear overlay film. The OKI Data M64 Digital Printing System may only be used to fabricate signs where screen ink is permitted by the TSR Standards. All permanent highway signs fabricated using Nippon Carbide's OKI Data M64 Digital Printing System must be warranted in accordance with the warranty provisions of TxDOT Material Specification DMS-8300, Sign Face Materials.

We appreciate your interest in doing business with TxDOT. You may contact me concerning questions regarding this correspondence at 512/506-5889.

Sincerely,

Johnnie S. Miller, P.E.
Traffic Materials Branch Manager
Construction Division
Materials and Pavements Section

OUR GOALS

MAINTAIN A SAFE SYSTEM ▪ ADDRESS CONGESTION ▪ CONNECT TEXAS COMMUNITIES ▪ BEST IN CLASS STATE AGENCY

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