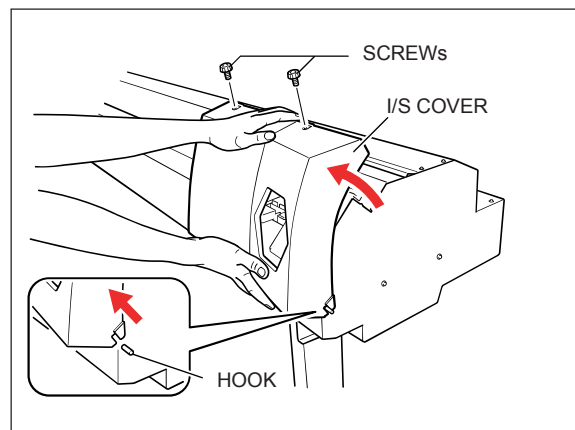


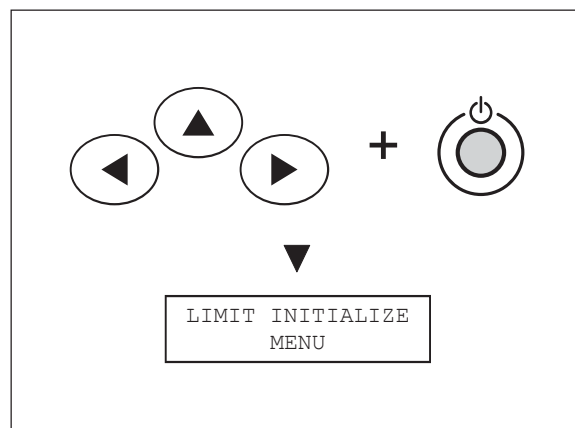
4-5 LIMIT POSITION & CUT DOWN POSITION INITIALIZE (Referential Time : 3min.)

This is for adjusting the relative distance between the Limit Sensor and the Capping Position, and also detecting the distance from the Cut Down Position to the Limit Sensor after completing the adjustment. When the Limit Position is not correctly set, it may cause some problems such as a head capping error and a head carriage lock error. Also, when the cutter-down position is not correct, there will be some problems such as a cutter-down error when separating the sheet. Flushing Position Adjustment is required after this adjustment.

- 1 Remove the I/S Cover.



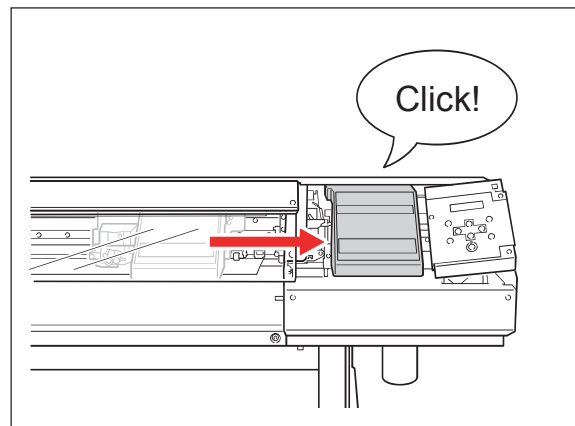
- 2 Turn on the Sub Power SW while pressing [◀], [▲] and [▶] keys to enter the Limit Initialize mode.



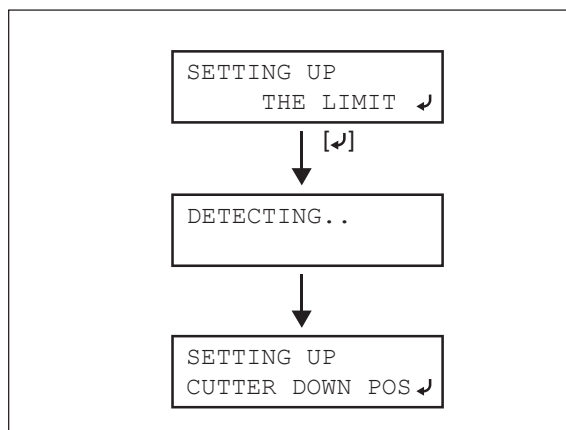
- 3 Confirm that the Head Carriage is connected to Tool Carriage. Also, lock the connected carriages if they are not locked.



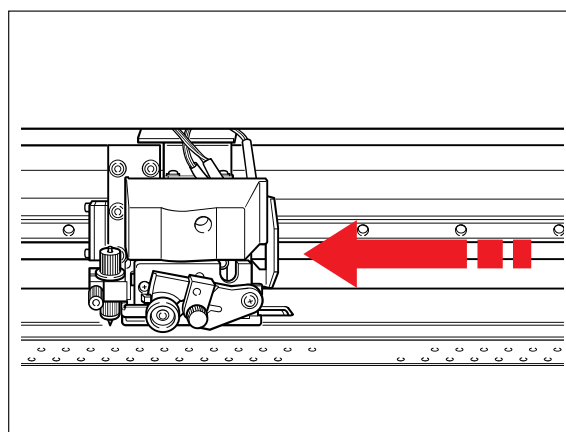
After locking the carriages, push them lightly towards left to confirm it is locked and also to eliminate looseness.



- 4** Confirm that the head is certainly capped, and press [ENTER] key. The Tool Carriage gets separated from the Head Carriage and it starts limit position initialize. After the completion of the initialize, the message is displayed as shown in the figure.



- 5** Move the Tool Carriage with your hand until it makes full contact with the Left Frame with Cut Down status.



Revised 2

- 6** Perform the Cut Down Position Initialize by pressing [ENTER] key. After the completion of the initialize, the message is displayed as shown in the figure.

Perform the following adjustment depending on the serial number.

[4-7 FLUSHING POSITION ADJUSTMENT < Serial No. ~ ZY41223 >] or

[4-8 FLUSHING POSITION ADJUSTMENT < Serial No. ZY41224 ~ >].

